

Unilam International

Recommended Interlayer Thicknesses

GLASS TYPE	GLASS THICKNESS (mm)	RECOMMENDED INTERLAYER (mm)
Float Glass	3 – 5	1.0
	6	1.5
	8+	2.0
Toughened Glass	3 – 5	1.5
	6+	2.0
Coloured/Coated Glass	3 – 5	1.0
	6	1.5
	8+	2.0
Patterned Glass	3 – 8	1.5 – 2.0 * See Note Below
Foils / Films		2.0
Curved Glass		Minimum 2.0

* For heavily textured glass (e.g. fused) you should consider the use of 2 x 1.5mm tapes, one on top of the other, to create a 3mm interlayer, and include an extra 10% on the resin quantity. The use of clamps or edge tapes should be avoided if possible, as they may introduce stresses in to the laminate, resulting in breakage.